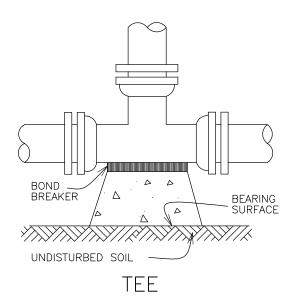
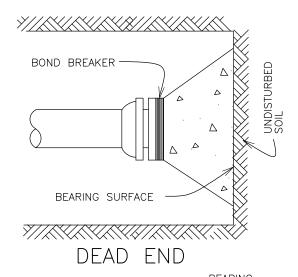


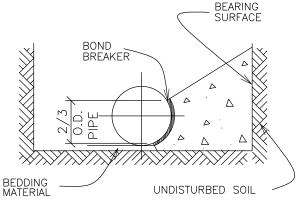
 $11\frac{1}{4}^{\circ}$, $22\frac{1}{2}^{\circ}$, 45° AND 90° BENDS



NOTES:

- 1.) BEARING SURFACES SHOWN IN CHART ARE MINIMUM.
- 2.) BASED ON 150 PSI INTERNAL PIPE PRESSURE PLUS WATER HAMMER. 4",6",8" AND 12" WATER HAMMER = 110 P.S.I. 16",20' AND 24" WATER HAMMER = 70 P.S.I.
- 3.) CONCRETE MUST BE MINIMUM OF 3000 PSI, AND CURE FOR 24 HOURS BEFORE TAMPING OR COMPACTING.
- 4.) BASED ON 3,000 psf SOIL BEARING CAPACITY.
- 5.) NA = NOT APPLICABLE.





TYPICAL CROSS SECTION

MINIMUM BEARING SURFACE AREA (IN SQUARE FEET)

SIZE	BENDS				TEE OR
OF PIPE	11 ¹ / ₄ °	22½°	45°	90°	DEAD END
4"	1.00	1.00	1.00	N.A.	1.50
6"	1.00	1.25	2.25	4.25	3.00
8"	1.00	2.00	4.00	8.00	5.25
12"	2.25	4.50	8.75	12.00	11.25
16"	3.75	7.50	14.50	27.00	19.00
20"	5.00	10.00	19.50	35.50	25.00
24"	7.00	14.00	27.75	51.00	36.00



STANDARDS & SPECIFICATIONS

REVISED:

CONCRETE

DRAWING NO. 200-30

DATE: